

Garant
DNMG 150608, Grade: HB7415


Order data

Order number	250660 HB7415
GTIN	4045197667083
Item class	21G

Description

DNMG 150608 HB7415 Grade: HB7415
 Chip breaker: TIS
 Cutting depth a_p : 0.3 - 2 mm
 Feed f : 0.1 - 0.2 mm/rev.
 Cutting speed v_c main application: 60 - 70 m/min

Technical description

Main application	S
Chip breaker	TIS
Feed f	0.1 - 0.2 mm/rev.
Cutting depth a_p	0.3 - 2 mm
Cutting speed v_c main application	60 - 70 m/min
Cutting conditions	continuous
Corner radius	0.8 mm

Grade	HB7415
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	DNMG 150608
Number of changes/inserts	4
Type of product	Indexable insert for turning