


DNMG 150604, Grade: CA510

Order data

Order number	250696 CA510
GTIN	4960664698455
Item class	25E

Description

DNMG 150604 CA510 Grade: CA510
 Chip breaker: PQ
 Cutting depth a_p : 0.2 - 2.5 mm
 Feed f : 0.13 - 0.4 mm/rev.
 Cutting speed v_c main application: 180 - 590 m/min

Technical description

Cutting depth a_p	0.2 - 2.5 mm
Cutting speed v_c main application	180 - 590 m/min
Cutting conditions	continuous
Chip breaker	PQ
Main application	P
Feed f	0.13 - 0.4 mm/rev.
Corner radius	0.4 mm
Grade	CA510

Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	DNMG 150604
Number of changes/inserts	4
Type of product	Indexable insert for turning