


DNMG 150604, Grade: CA515

Order data

Order number	250696 CA515
GTIN	4960664676804
Item class	25E

Description

DNMG 150604 CA515 Grade: CA515
 Chip breaker: PQ
 Cutting depth a_p : 0.2 - 2.5 mm
 Feed f : 0.13 - 0.4 mm/rev.
 Cutting speed v_c main application: 105 - 510 m/min

Technical description

Main application	P
Chip breaker	PQ
Corner radius	0.4 mm
Cutting speed v_c main application	105 - 510 m/min
Cutting depth a_p	0.2 - 2.5 mm
Feed f	0.13 - 0.4 mm/rev.
Cutting conditions	continuous
Grade	CA515

Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	DNMG 150604
Number of changes/inserts	4
Type of product	Indexable insert for turning