


**DNMG 150604, Grade: CA6525**

**Order data**

Order number	250696 CA6525
GTIN	4960664513147
Item class	25E

**Description**

DNMG 150604 CA6525 Grade: CA6525

Chip breaker: MQ

Cutting depth  $a_p$ : 0.3 - 2 mm

Feed  $f$ : 0.05 - 0.25 mm/rev.

Cutting speed  $v_c$  main application: 60 - 220 m/min

**Technical description**

Cutting conditions	slightly interrupted
Chip breaker	MQ
Cutting depth $a_p$	0.3 - 2 mm
Corner radius	0.4 mm
Main application	M
Feed $f$	0.05 - 0.25 mm/rev.
Cutting speed $v_c$ main application	60 - 220 m/min
Grade	CA6525

Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	DNMG 150604
Number of changes/inserts	4
Type of product	Indexable insert for turning