


DNMG 150608, Grade: CA6525

Order data

Order number	250697 CA6525
GTIN	4960664513154
Item class	25E

Description

DNMG 150608 CA6525 Grade: CA6525
 Chip breaker: MQ
 Cutting depth a_p : 0.3 - 2 mm
 Feed f : 0.05 - 0.25 mm/rev.
 Cutting speed v_c main application: 60 - 220 m/min

Technical description

Cutting depth a_p	0.3 - 2 mm
Feed f	0.05 - 0.25 mm/rev.
Corner radius	0.8 mm
Chip breaker	MQ
Main application	M
Cutting speed v_c main application	60 - 220 m/min
Cutting conditions	slightly interrupted
Grade	CA6525

Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	DNMG 150608
Number of changes/inserts	4
Type of product	Indexable insert for turning