

Garant
DN.G 110404, Grade: HB7035-1


Order data

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| Order number | 250752 HB7035-1 |
| GTIN | 4045197874207 |
| Item class | 21G |

Description

DN.G 110404 HB7035-1 Grade: HB7035-1
 Chip breaker: SM
 Tolerance: M
 Cutting depth a_p : 0.5 - 5 mm
 Feed f : 0.2 - 0.5 mm/rev.
 Cutting speed v_c main application: 100 - 320 m/min

Technical description

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|--------------------------------------|-------------------|
| Corner radius | 0.4 mm |
| Main application | P |
| Cutting speed v_c main application | 100 - 320 m/min |
| Chip breaker | SM |
| Cutting depth a_p | 0.5 - 5 mm |
| Feed f | 0.2 - 0.5 mm/rev. |
| Grade | HB7035-1 |

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|-------------------------------|------------------------------|
| Cutting conditions | heavily interrupted |
| Finishing/roughing assignment | Semi-roughing |
| Tool material | Carbide |
| ISO code indexable insert | DNMG 110404 |
| Number of changes/inserts | 4 |
| Tolerance | M |
| Type of product | Indexable insert for turning |