

Garant
DN.G 110404, Grade: HB7140-1


Order data

Order number	250752 HB7140-1
GTIN	4045197820488
Item class	21G

Description

DN.G 110404 HB7140-1 Grade: HB7140-1
 Chip breaker: VM
 Tolerance: M
 Cutting depth a_p : 0.5 - 5 mm
 Feed f : 0.2 - 0.5 mm/rev.
 Cutting speed v_c main application: 60 - 230 m/min

Technical description

Feed f	0.2 - 0.5 mm/rev.
Cutting conditions	slightly interrupted
Grade	HB7140-1
Corner radius	0.4 mm
Chip breaker	VM
Main application	M
Cutting speed v_c main application	60 - 230 m/min

Cutting depth a_p	0.5 - 5 mm
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
ISO code indexable insert	DNMG 110404
Number of changes/inserts	4
Tolerance	M
Type of product	Indexable insert for turning