

Garant
DN.G 110404, Grade: HB725


Order data

Order number	250752 HB725
GTIN	4045197713346
Item class	21G

Description

DN.G 110404 HB725 Grade: HB725
 Chip breaker: UM
 Tolerance: M
 Cutting depth a_p : 0.2 - 6 mm
 Feed f : 0.05 - 0.6 mm/rev.
 Cutting speed v_c main application: 50 - 250 m/min

Technical description

Main application	UNI
Cutting speed v_c main application	50 - 250 m/min
Feed f	0.05 - 0.6 mm/rev.
Cutting conditions	slightly interrupted
Cutting depth a_p	0.2 - 6 mm
Chip breaker	UM
Corner radius	0.4 mm

Grade	HB725
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	DNMG 110404
Number of changes/inserts	4
Tolerance	M
Type of product	Indexable insert for turning