

**Garant****DNMG 150612, Grade: HB725**

## Order data

Order number	250764 HB725
GTIN	4045197713384
Item class	21G

## Description

DNMG 150612 HB725 Grade: HB725  
Chip breaker: UM  
Tolerance: M  
Cutting depth  $a_p$ : 0.2 - 6 mm  
Feed  $f$ : 0.05 - 0.6 mm/rev.  
Cutting speed  $v_c$  main application: 50 - 250 m/min

## Technical description

Feed $f$	0.05 - 0.6 mm/rev.
Main application	UNI
Corner radius	1.2 mm
Chip breaker	UM
Cutting conditions	slightly interrupted
Cutting speed $v_c$ main application	50 - 250 m/min
Cutting depth $a_p$	0.2 - 6 mm

Grade	HB725
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	DNMG 150612
Number of changes/inserts	4
Tolerance	M
Type of product	Indexable insert for turning