

**Garant**
**DNMG 150612, Grade: HB7415**


### Order data

Order number	250764 HB7415
GTIN	4045197816559
Item class	21G

### Description

DNMG 150612 HB7415 Grade: HB7415  
 Chip breaker: TIM  
 Tolerance: M  
 Cutting depth  $a_p$ : 0.5 - 4 mm  
 Feed  $f$ : 0.1 - 0.25 mm/rev.  
 Cutting speed  $v_c$  main application: 50 - 70 m/min

### Technical description

Cutting depth $a_p$	0.5 - 4 mm
Chip breaker	TIM
Cutting conditions	continuous
Main application	S
Grade	HB7415
Feed $f$	0.1 - 0.25 mm/rev.
Cutting speed $v_c$ main application	50 - 70 m/min

Corner radius	1.2 mm
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
ISO code indexable insert	DNMG 150612
Number of changes/inserts	4
Tolerance	M
Type of product	Indexable insert for turning