

Garant
DNMG 150612 wiper, Type: HB7020

Order data

Order number	250765 HB7020
GTIN	4045197948748
Item class	21G

Description

DNMG 150612 wiper HB7020 Grade: HB7020
 Chip breaker: WSM
 Tolerance: M
 Cutting depth a_p : 0.5 - 5 mm
 Feed f : 0.2 - 0.5 mm/rev.
 Cutting speed v_c main application: 120 - 350 m/min

Technical description

Grade	HB7020
Corner radius	1.2 mm
Feed f	0.2 - 0.5 mm/rev.
Main application	P
Tool material	Carbide
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Cutting speed v_c main application	120 - 350 m/min

Cutting depth a_p	0.5 - 5 mm
Chip breaker	WSM
Cutting conditions	slightly interrupted
ISO code indexable insert	DNMG 150612
Number of changes/inserts	4
Tolerance	M
Type of product	Indexable insert for turning