

Garant
DNMG 150408, Type: HB7120-1


Order data

Order number	250768 HB7120-1
GTIN	4045197928689
Item class	21G

Description

DNMG 150408 HB7120-1 Grade: HB7120-1
 Chip breaker: VM
 Tolerance: M
 Cutting depth a_p : 0.5 - 5 mm
 Feed f : 0.2 - 0.5 mm/rev.
 Cutting speed v_c main application: 80 - 260 m/min

Technical description

Cutting speed v_c main application	80 - 260 m/min
Chip breaker	VM
Cutting depth a_p	0.5 - 5 mm
Main application	M
Cutting conditions	continuous
Feed f	0.2 - 0.5 mm/rev.
Tool material	Carbide

Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Corner radius	0.8 mm
Grade	HB7120-1
ISO code indexable insert	DNMG 150408
Number of changes/inserts	4
Tolerance	M
Type of product	Indexable insert for turning