

**Garant**
**DNMG 150412, Type: HB7140-1**


### Order data

Order number	250769 HB7140-1
GTIN	4045197928719
Item class	21G

### Description

DNMG 150412 HB7140-1 Grade: HB7140-1  
 Chip breaker: VM  
 Tolerance: M  
 Cutting depth  $a_p$ : 0.5 - 5 mm  
 Feed  $f$ : 0.2 - 0.5 mm/rev.  
 Cutting speed  $v_c$  main application: 60 - 230 m/min

### Technical description

Grade	HB7140-1
Cutting conditions	slightly interrupted
Tool material	Carbide
Feed $f$	0.2 - 0.5 mm/rev.
Chip breaker	VM
Cutting depth $a_p$	0.5 - 5 mm
Main application	M

Cutting speed $v_c$ main application	60 - 230 m/min
Corner radius	1.2 mm
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
ISO code indexable insert	DNMG 150412
Number of changes/inserts	4
Tolerance	M
Type of product	Indexable insert for turning