


**DNMG 150604, Grade: CA510**

**Order data**

Order number	250796 CA510
GTIN	4960664698288
Item class	25E

**Description**

DNMG 150604 CA510 Grade: CA510  
 Chip breaker: PS  
 Cutting depth  $a_p$ : 1 - 4 mm  
 Feed  $f$ : 0.15 - 0.6 mm/rev.  
 Cutting speed  $v_c$  main application: 80 - 450 m/min

**Technical description**

Cutting speed $v_c$ main application	80 - 450 m/min
Corner radius	0.4 mm
Cutting conditions	continuous
Main application	P
Feed $f$	0.15 - 0.6 mm/rev.
Chip breaker	PS
Cutting depth $a_p$	1 - 4 mm
Grade	CA510

Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
ISO code indexable insert	DNMG 150604
Number of changes/inserts	4
Type of product	Indexable insert for turning