


DNMG 150604, Grade: CA515

Order data

Order number	250796 CA515
GTIN	4960664676644
Item class	25E

Description

DNMG 150604 CA515 Grade: CA515

Chip breaker: PS

Cutting depth a_p : 1 - 4 mm

Feed f : 0.15 - 0.6 mm/rev.

Cutting speed v_c main application: 70 - 435 m/min

Technical description

Cutting conditions	continuous
Feed f	0.15 - 0.6 mm/rev.
Cutting depth a_p	1 - 4 mm
Cutting speed v_c main application	70 - 435 m/min
Main application	P
Chip breaker	PS
Corner radius	0.4 mm
Grade	CA515

Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
ISO code indexable insert	DNMG 150604
Number of changes/inserts	4
Type of product	Indexable insert for turning