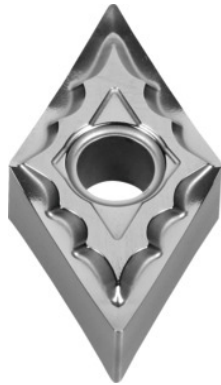



DNMG 150604, Grade: KW10

Order data

| | |
|--------------|---------------|
| Order number | 250796 KW10 |
| GTIN | 4960664224371 |
| Item class | 25E |

Description

DNMG 150604 KW10 Grade: KW10

Chip breaker: AH

Cutting depth a_p : 0.8 - 3.5 mm

Feed f : 0.1 - 0.35 mm/rev.

Cutting speed v_c main application: 60 - 400 m/min

Technical description

| | |
|--------------------------------------|----------------------|
| Feed f | 0.1 - 0.35 mm/rev. |
| Cutting speed v_c main application | 60 - 400 m/min |
| Chip breaker | AH |
| Corner radius | 0.4 mm |
| Main application | N |
| Cutting conditions | slightly interrupted |
| Cutting depth a_p | 0.8 - 3.5 mm |
| Grade | KW10 |

| | |
|-------------------------------|------------------------------|
| Finishing/roughing assignment | Semi-roughing |
| Tool material | Carbide |
| ISO code indexable insert | DNMG 150604 |
| Number of changes/inserts | 4 |
| Type of product | Indexable insert for turning |