


DNMG 150604, Grade: SW05

Order data

Order number	250796 SW05
GTIN	4960664629725
Item class	25E

Description

DNMG 150604 SW05 Grade: SW05

Chip breaker: MU

Cutting depth a_p : 0.5 - 2.5 mm

Feed f : 0.1 - 0.35 mm/rev.

Cutting speed v_c main application: 50 - 140 m/min

Technical description

Corner radius	0.4 mm
Cutting conditions	continuous
Cutting speed v_c main application	50 - 140 m/min
Feed f	0.1 - 0.35 mm/rev.
Chip breaker	MU
Main application	Ti
Cutting depth a_p	0.5 - 2.5 mm
Grade	SW05

Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
ISO code indexable insert	DNMG 150604
Number of changes/inserts	4
Type of product	Indexable insert for turning