


DNMG 150612, Grade: CA510

Order data

Order number	250798 CA510
GTIN	4960664698301
Item class	25E

Description

DNMG 150612 CA510 Grade: CA510

Chip breaker: PS

Cutting depth a_p : 1 - 4 mm

Feed f : 0.15 - 0.6 mm/rev.

Cutting speed v_c main application: 80 - 450 m/min

Technical description

Cutting speed v_c main application	80 - 450 m/min
Feed f	0.15 - 0.6 mm/rev.
Main application	P
Cutting conditions	continuous
Corner radius	1.2 mm
Chip breaker	PS
Cutting depth a_p	1 - 4 mm
Grade	CA510

Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
ISO code indexable insert	DNMG 150612
Number of changes/inserts	4
Type of product	Indexable insert for turning