


DNMG 150612, Grade: CA515

Order data

Order number	250798 CA515
GTIN	4960664676668
Item class	25E

Description

DNMG 150612 CA515 Grade: CA515
 Chip breaker: PS
 Cutting depth a_p : 1 - 4 mm
 Feed f : 0.15 - 0.6 mm/rev.
 Cutting speed v_c main application: 70 - 435 m/min

Technical description

Main application	P
Corner radius	1.2 mm
Feed f	0.15 - 0.6 mm/rev.
Cutting speed v_c main application	70 - 435 m/min
Chip breaker	PS
Cutting conditions	continuous
Cutting depth a_p	1 - 4 mm
Grade	CA515

Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
ISO code indexable insert	DNMG 150612
Number of changes/inserts	4
Type of product	Indexable insert for turning