


**DNMG 150612, Grade: PV720**

**Order data**

Order number	250798 PV720
GTIN	4960664724628
Item class	25E

**Description**

DNMG 150612 PV720 Grade: PV720

Chip breaker: PG

Cutting depth  $a_p$ : 1 - 4 mm

Feed  $f$ : 0.15 - 0.6 mm/rev.

Cutting speed  $v_c$  main application: 110 - 490 m/min

**Technical description**

Main application	P
Cutting conditions	continuous
Feed $f$	0.15 - 0.6 mm/rev.
Chip breaker	PG
Grade	PV720
Corner radius	1.2 mm
Cutting speed $v_c$ main application	110 - 490 m/min
Cutting depth $a_p$	1 - 4 mm

Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
ISO code indexable insert	DNMG 150612
Number of changes/inserts	4
Type of product	Indexable insert for turning