

**Garant**
**DNMG 150608, Grade: HB7035-1**


### Order data

Order number	250862 HB7035-1
GTIN	4045197874276
Item class	21G

### Description

DNMG 150608 HB7035-1 Grade: HB7035-1  
 Chip breaker: SG  
 Cutting depth  $a_p$ : 1.5 - 6 mm  
 Feed  $f$ : 0.25 - 0.6 mm/rev.  
 Cutting speed  $v_c$  main application: 90 - 260 m/min

### Technical description

Main application	P
Corner radius	0.8 mm
Cutting speed $v_c$ main application	90 - 260 m/min
Grade	HB7035-1
Feed $f$	0.25 - 0.6 mm/rev.
Cutting conditions	heavily interrupted
Cutting depth $a_p$	1.5 - 6 mm

Chip breaker	SG
Finishing/roughing assignment	Roughing
Tool material	Carbide
ISO code indexable insert	DNMG 150608
Number of changes/inserts	4
Type of product	Indexable insert for turning