

Garant
DNMG 150608, Grade: HB7140-1


Order data

Order number	250862 HB7140-1
GTIN	4045197820464
Item class	21G

Description

DNMG 150608 HB7140-1 Grade: HB7140-1
 Chip breaker: VG
 Cutting depth a_p : 1.5 - 6 mm
 Feed f : 0.25 - 0.6 mm/rev.
 Cutting speed v_c main application: 50 - 210 m/min

Technical description

Chip breaker	VG
Corner radius	0.8 mm
Cutting speed v_c main application	50 - 210 m/min
Main application	M
Feed f	0.25 - 0.6 mm/rev.
Cutting depth a_p	1.5 - 6 mm
Cutting conditions	slightly interrupted

Grade	HB7140-1
Finishing/roughing assignment	Roughing
Tool material	Carbide
ISO code indexable insert	DNMG 150608
Number of changes/inserts	4
Type of product	Indexable insert for turning