

Garant**DNMG 150412, Type: HB7140-1**

Order data

Order number	250869 HB7140-1
GTIN	4045197928757
Item class	21G

Description

DNMG 150412 HB7140-1 Grade: HB7140-1
Chip breaker: VG
Cutting depth a_p : 1.5 - 6 mm
Feed f : 0.25 - 0.6 mm/rev.
Cutting speed v_c main application: 50 - 210 m/min

Technical description

Corner radius	1.2 mm
Feed f	0.25 - 0.6 mm/rev.
Grade	HB7140-1
Tool material	Carbide
Finishing/roughing assignment	Roughing
Chip breaker	VG
Cutting speed v_c main application	50 - 210 m/min

Cutting conditions	slightly interrupted
Main application	M
Cutting depth a_p	1.5 - 6 mm
ISO code indexable insert	DNMG 150412
Number of changes/inserts	4
Type of product	Indexable insert for turning