


DNMG 150608, Grade: CA515

Order data

Order number	250892 CA515
GTIN	4960664676729
Item class	25E

Description

DNMG 150608 CA515 Grade: CA515
 Chip breaker: PH
 Cutting depth a_p : 1 - 5 mm
 Feed f : 0.25 - 0.8 mm/rev.
 Cutting speed v_c main application: 70 - 435 m/min

Technical description

Cutting depth a_p	1 - 5 mm
Cutting conditions	continuous
Feed f	0.25 - 0.8 mm/rev.
Main application	P
Corner radius	0.8 mm
Chip breaker	PH
Cutting speed v_c main application	70 - 435 m/min
Grade	CA515

Finishing/roughing assignment	Roughing
Tool material	Carbide
ISO code indexable insert	DNMG 150608
Number of changes/inserts	4
Type of product	Indexable insert for turning