

Garant
Boring bar, steel, right-hand, Shank \varnothing / insert size: 25/16 mm

Order data

Order number	251016 25/16
GTIN	4045197711571
Item class	21T

Description
Note:

With KNUX 1604.. Use L insert
 Through-coolant: yes
 Shank $\varnothing D_s$: 25 mm
 ISO code toolholder: A25T CKUNR/L16
 Setting angle κ : 93 degrees
 suitable indexable insert: KNUX 1604.. R/L
 Minimum pre-drill $\varnothing D_{min}$: 36 mm
 Centre offset L_3 : 20.5 mm

Technical description

suitable indexable insert	KNUX 1604.. R/L
Centre offset L_3	20.5 mm
Shim pins pack	259044 3
Insert size	16 mm
Clamping claw	259038 17
ISO code toolholder	A25T CKUNR/L16
Screw for clamp	259021 3
Pin	259049 4
Minimum pre-drill $\varnothing D_{min}$	36 mm
Overall length L	300 mm

Clamping height L_2	23 mm
Setting angle κ	93 degrees
Shank $\varnothing D_s$	25 mm
Application type	right-hand
Boring depth up to	3×D
Standard	DIN 8024
Through-coolant	yes
Type of product	Boring bar

Accessories

Shim pins set 10 pieces	259402
Clamping claw left-hand	259676
Clamping claw Type 17	259038 17
Screw for clamping claw Type 3	259021 3
Torque screwdriver with scale, to take interchangeable blades maximum torque 1600 cNm	659906 1600
Pin	259615
8 mm blade with magnet with 1/4 inch bit holder overall length 50 mm	659874 50
PrecisionBit for hex, shank E 6.3 Hexagon 4 mm	674242 4
Set of shim pins 10 pieces Type 3	259044 3
Pin Type 4	259049 4
Screw for clamping claw	259182