

Garant
Boring bar, steel, right-hand, Shank \varnothing / insert size: 32/16 mm

Order data

Order number	251016 32/16
GTIN	4045197711588
Item class	21T

Description
Note:

With KNUX 1604.. Use L insert
 Through-coolant: yes
 Shank $\varnothing D_s$: 32 mm
 ISO code toolholder: A32U CKUNR/L16
 Setting angle κ : 93 degrees
 suitable indexable insert: KNUX 1604.. R/L
 Minimum pre-drill $\varnothing D_{min}$: 40 mm
 Centre offset L_3 : 22 mm

Technical description

Clamping claw	259038 17
Pin	259049 4
Spring	259046 3
suitable indexable insert	KNUX 1604.. R/L
Screw for clamp	259021 3
Insert size	16 mm
Shim pins pack	259044 3
Minimum pre-drill $\varnothing D_{min}$	40 mm
ISO code toolholder	A32U CKUNR/L16
Centre offset L_3	22 mm

Shim	259031 6
Overall length L	350 mm
Clamping height L ₂	31 mm
Setting angle κ	93 degrees
Shank Ø D _s	32 mm
Application type	right-hand
Boring depth up to	3×D
Standard	DIN 8024
Through-coolant	yes
Type of product	Boring bar

Accessories

Shim Type 6	259031 6
Clamping claw left-hand	259676
Clamping claw Type 17	259038 17
PrecisionBit for hex, shank E 6.3 Hexagon 4 mm	674242 4
Screw for clamping claw	259182
Pin Type 4	259049 4
Pin	259615
Spring	259682
8 mm blade with magnet with 1/4 inch bit holder overall length 50 mm	659874 50
Spring Type 3	259046 3
Shim pins set 10 pieces	259402
Shim	259206
Screw for clamping claw Type 3	259021 3
Set of shim pins 10 pieces Type 3	259044 3
	659906 1600

Torque screwdriver with scale, to take interchangeable blades maximum torque 1600 cNm
