

**Garant**
**Boring bar, steel, left-hand, Shank Ø / insert size: 25/16 mm**

**Order data**

Order number	251017 25/16
GTIN	4045197711618
Item class	21T

**Description**
**Note:**

With KNUX 1604.. Use R insert

Through-coolant: yes

Shank Ø D<sub>s</sub>: 25 mm

ISO code toolholder: A25T CKUNR/L16

Setting angle κ: 93 degrees

suitable indexable insert: KNUX 1604.. R/L

Minimum pre-drill Ø D<sub>min</sub>: 36 mm

Centre offset L<sub>3</sub>: 20.5 mm

**Technical description**

ISO code toolholder	A25T CKUNR/L16
Clamping claw	259038 16
Screw for clamp	259021 3
Insert size	16 mm
Centre offset L <sub>3</sub>	20.5 mm
suitable indexable insert	KNUX 1604.. R/L
Shim pins pack	259044 3
Minimum pre-drill Ø D <sub>min</sub>	36 mm
Pin	259049 4
Overall length L	300 mm

Clamping height $L_2$	23 mm
Setting angle $\kappa$	93 degrees
Shank $\varnothing D_s$	25 mm
Application type	left-hand
Boring depth up to	3×D
Standard	DIN 8024
Through-coolant	yes
Type of product	Boring bar

## Accessories

Torque screwdriver with scale, to take interchangeable blades maximum torque 1600 cNm	659906 1600
Shim pins set 10 pieces	259402
8 mm blade with magnet with 1/4 inch bit holder overall length 50 mm	659874 50
Clamping claw Type 16	259038 16
Clamping claw right-hand	259672
PrecisionBit for hex, shank E 6.3 Hexagon 4 mm	674242 4
Pin	259615
Set of shim pins 10 pieces Type 3	259044 3
Screw for clamping claw	259182
Pin Type 4	259049 4
Screw for clamping claw Type 3	259021 3