

Garant
KNUX 160405R, Grade: HB7020

Order data

Order number	251030 HB7020
GTIN	4045197711144
Item class	21G

Description

KNUX 160405R HB7020 Grade: HB7020

Chip breaker: SM

Chip diverter: 2.2 mm

 Cutting depth a_p : 0.5 - 5 mm

 Feed f : 0.2 - 0.5 mm/rev.

 Cutting speed v_c main application: 120 - 350 m/min

Technical description

Cutting conditions	slightly interrupted
Main application	P
Chip breaker	SM
Cutting depth a_p	0.5 - 5 mm
Chip diverter	2.2 mm
Feed f	0.2 - 0.5 mm/rev.
Corner radius	0.5 mm
Grade	HB7020
Cutting speed v_c main application	120 - 350 m/min
Finishing/roughing assignment	Semi-roughing

Tool material	Carbide
Number of changes/inserts	2
ISO code indexable insert	KNUX 160405R
Type of product	Indexable insert for turning