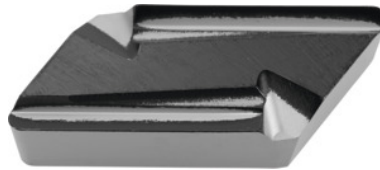


Garant
KNUX 160405R, Grade: HB7140-1


Order data

Order number	251030 HB7140-1
GTIN	4045197820532
Item class	21G

Description

KNUX 160405R HB7140-1 Grade: HB7140-1

Chip breaker: VM

Chip diverter: 2.2 mm

Cutting depth a_p : 0.5 - 5 mm

Feed f : 0.2 - 0.5 mm/rev.

Cutting speed v_c main application: 60 - 230 m/min

Technical description

Cutting speed v_c main application	60 - 230 m/min
Corner radius	0.5 mm
Feed f	0.2 - 0.5 mm/rev.
Cutting conditions	slightly interrupted
Chip diverter	2.2 mm
Main application	M
Cutting depth a_p	0.5 - 5 mm
Grade	HB7140-1
Chip breaker	VM
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning

Tool material	Carbide
Number of changes/inserts	2
ISO code indexable insert	KNUX 160405R
Type of product	Indexable insert for turning