

**Garant**
**KNUX 160405L, Grade: HB7020**

**Order data**

Order number	251032 HB7020
GTIN	4045197711151
Item class	21G

**Description**

KNUX 160405L HB7020 Grade: HB7020

Chip breaker: SM

Chip diverter: 2.2 mm

Cutting depth  $a_p$ : 0.5 - 5 mm

Feed  $f$ : 0.2 - 0.5 mm/rev.

Cutting speed  $v_c$  main application: 120 - 350 m/min

**Technical description**

Cutting depth $a_p$	0.5 - 5 mm
Chip breaker	SM
Feed $f$	0.2 - 0.5 mm/rev.
Cutting conditions	slightly interrupted
Corner radius	0.5 mm
Chip diverter	2.2 mm
Main application	P
Grade	HB7020
Cutting speed $v_c$ main application	120 - 350 m/min
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning

Tool material	Carbide
Number of changes/inserts	2
ISO code indexable insert	KNUX 160405L
Type of product	Indexable insert for turning