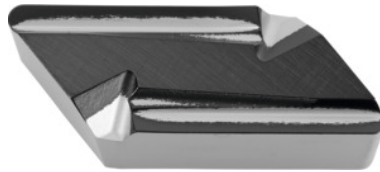


Garant
KNUX 160405L, Grade: HB7140-1

Order data

Order number	251032 HB7140-1
GTIN	4045197820549
Item class	21G

Description

KNUX 160405L HB7140-1 Grade: HB7140-1

Chip breaker: VM

Chip diverter: 2.2 mm

 Cutting depth a_p : 0.5 - 5 mm

 Feed f : 0.2 - 0.5 mm/rev.

 Cutting speed v_c main application: 60 - 230 m/min

Technical description

Main application	M
Grade	HB7140-1
Cutting depth a_p	0.5 - 5 mm
Corner radius	0.5 mm
Chip breaker	VM
Chip diverter	2.2 mm
Cutting speed v_c main application	60 - 230 m/min
Feed f	0.2 - 0.5 mm/rev.
Cutting conditions	slightly interrupted
Finishing/roughing assignment	Semi-roughing

Tool material	Carbide
Number of changes/inserts	2
ISO code indexable insert	KNUX 160405L
Type of product	Indexable insert for turning