

Garant
Clamping toolholder, left-hand, Shank / insert size: 25/12 mm

Order data

Order number	251113 25/12
GTIN	4045197650887
Item class	21T

Description

Clamping toolholder 25/12 mm ISO code toolholder: PSSNR/L 2525M12
 suitable indexable insert: SN.. 1204..
 Functional width L₄: 32 mm
 Head length L₁: 29 mm
 Overall length L: 150 mm
 Shim: 259031 20

Technical description

Lever screw	259018 2
Shim	259031 20
Lever	259015 2
Shim pins pack	259044 2
Shank size	25 mm
suitable indexable insert	SN.. 1204..
ISO code toolholder	PSSNR/L 2525M12
Insert size	12 mm
Shim punches pack	259047 2
Head length L ₁	29 mm
Functional width L ₄	32 mm

Cutting point / joint	25×25 mm
Overall length L	150 mm
Application type	left-hand
Standard	DIN ISO 5610
Through-coolant	no
Setting angle κ	45 degrees
Type of product	Boring bar

Accessories

Shim punches set 10 pieces	259500
Shim	259230
Shim pins set 10 pieces	259400
Lever	259000
Lever screw	259100
PrecisionBit for hex, shank E 6.3 Hexagon 3 mm	674242 3
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
Lever Type 2	259015 2
Shim Type 20	259031 20
Shim punches set 10 pieces Type 2	259047 2
Lever screw Type 2	259018 2
Set of shim pins 10 pieces Type 2	259044 2
Screw-on toolholder set Shank / insert size 25 mm	255131 25