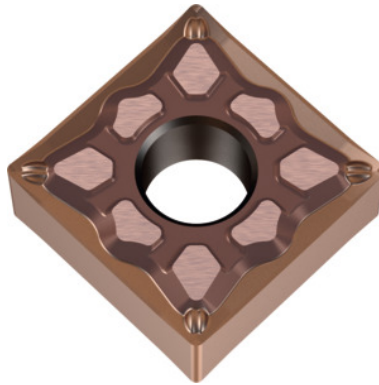


Garant
SNMG 120404, Grade: HB7415


Order data

Order number	251142 HB7415
GTIN	4045197816566
Item class	21G

Description

SNMG 120404 HB7415 Corner radius: 0.4 mm
 Grade: HB7415
 Chip breaker: TIS
 Cutting depth a_p : 0.3 - 2 mm
 Feed f : 0.1 - 0.2 mm/rev.
 Cutting speed v_c main application: 60 - 70 m/min

Technical description

Grade	HB7415
Corner radius	0.4 mm
Main application	S
Chip breaker	TIS
Cutting speed v_c main application	60 - 70 m/min
Feed f	0.1 - 0.2 mm/rev.
Cutting depth a_p	0.3 - 2 mm

Cutting conditions	continuous
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	SNMG 120404
Number of changes/inserts	8
Type of product	Indexable insert for turning