


SNMG 120404, Grade: CA6525

Order data

Order number	251162 CA6525
GTIN	4960664513161
Item class	25E

Description

SNMG 120404 CA6525 Corner radius: 0.4 mm
 Grade: CA6525
 Chip breaker: MQ
 Cutting depth a_p : 0.5 - 2 mm
 Feed f : 0.05 - 0.25 mm/rev.
 Cutting speed v_c main application: 60 - 220 m/min

Technical description

Corner radius	0.4 mm
Feed f	0.05 - 0.25 mm/rev.
Chip breaker	MQ
Cutting depth a_p	0.5 - 2 mm
Cutting conditions	slightly interrupted
Main application	M
Grade	CA6525

Cutting speed v_c main application	60 - 220 m/min
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	SNMG 120404
Number of changes/inserts	8
Type of product	Indexable insert for turning