

**Garant****SNMG 120408, Grade: HB7020**

## Order data

Order number	251224 HB7020
GTIN	4045197699572
Item class	21G

## Description

SNMG 120408 HB7020 Corner radius: 0.8 mm  
Grade: HB7020  
Chip breaker: SM  
Cutting depth  $a_p$ : 0.5 - 6 mm  
Feed  $f$ : 0.15 - 0.5 mm/rev.  
Cutting speed  $v_c$  main application: 120 - 350 m/min

## Technical description

Feed $f$	0.15 - 0.5 mm/rev.
Main application	P
Cutting conditions	slightly interrupted
Cutting depth $a_p$	0.5 - 6 mm
Corner radius	0.8 mm
Chip breaker	SM
Grade	HB7020

Cutting speed $v_c$ main application	120 - 350 m/min
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	SNMG 120408
Number of changes/inserts	8
Type of product	Indexable insert for turning