

Garant
SNMG 120408, Grade: HB7140-1


Order data

Order number	251224 HB7140-1
GTIN	4045197820648
Item class	21G

Description

SNMG 120408 HB7140-1 Corner radius: 0.8 mm
 Grade: HB7140-1
 Chip breaker: VM
 Cutting depth a_p : 0.5 - 4 mm
 Feed f : 0.1 - 0.4 mm/rev.
 Cutting speed v_c main application: 60 - 230 m/min

Technical description

Cutting conditions	slightly interrupted
Cutting speed v_c main application	60 - 230 m/min
Corner radius	0.8 mm
Feed f	0.1 - 0.4 mm/rev.
Cutting depth a_p	0.5 - 4 mm
Chip breaker	VM
Main application	M

Grade	HB7140-1
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	SNMG 120408
Number of changes/inserts	8
Type of product	Indexable insert for turning