


**SNMG 120404, Grade: CA6525**

**Order data**

Order number	251253 CA6525
GTIN	4960664471867
Item class	25E

**Description**

SNMG 120404 CA6525 Corner radius: 0.4 mm  
 Grade: CA6525  
 Chip breaker: MS (brass)  
 Cutting depth  $a_p$ : 0.8 - 4 mm  
 Feed  $f$ : 0.1 - 0.35 mm/rev.  
 Cutting speed  $v_c$  main application: 60 - 220 m/min

**Technical description**

Main application	M
Feed $f$	0.1 - 0.35 mm/rev.
Cutting depth $a_p$	0.8 - 4 mm
Cutting conditions	slightly interrupted
Chip breaker	MS (brass)
Corner radius	0.4 mm
Grade	CA6525

Cutting speed $v_c$ main application	60 - 220 m/min
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
ISO code indexable insert	SNMG 120404
Number of changes/inserts	8
Type of product	Indexable insert for turning