


SNMG 120408, Grade: CA510

Order data

Order number	251254 CA510
GTIN	4960664698615
Item class	25E

Description

SNMG 120408 CA510 Corner radius: 0.8 mm
 Grade: CA510
 Chip breaker: PS
 Cutting depth a_p : 1 - 4 mm
 Feed f : 0.15 - 0.6 mm/rev.
 Cutting speed v_c main application: 80 - 450 m/min

Technical description

Cutting conditions	continuous
Cutting depth a_p	1 - 4 mm
Main application	P
Feed f	0.15 - 0.6 mm/rev.
Chip breaker	PS
Corner radius	0.8 mm
Grade	CA510

Cutting speed v_c main application	80 - 450 m/min
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	SNMG 120408
Number of changes/inserts	8
Type of product	Indexable insert for turning