


SNMG 120408, Grade: PV720

Order data

Order number	251254 PV720
GTIN	4960664724710
Item class	25E

Description

SNMG 120408 PV720 Corner radius: 0.8 mm
 Grade: PV720
 Chip breaker: PG
 Cutting depth a_p : 1 - 4 mm
 Feed f : 0.15 - 0.6 mm/rev.
 Cutting speed v_c main application: 110 - 490 m/min

Technical description

Feed f	0.15 - 0.6 mm/rev.
Grade	PV720
Main application	P
Cutting conditions	continuous
Cutting depth a_p	1 - 4 mm
Chip breaker	PG
Cutting speed v_c main application	110 - 490 m/min

Corner radius	0.8 mm
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
ISO code indexable insert	SNMG 120408
Number of changes/inserts	8
Type of product	Indexable insert for turning