

Garant
SNMG 120408, Grade: HB7035-1


Order data

Order number	251324 HB7035-1
GTIN	4045197874504
Item class	21G

Description

SNMG 120408 HB7035-1 Corner radius: 0.8 mm
 Grade: HB7035-1
 Chip breaker: SG
 Cutting depth a_p : 1.5 - 9 mm
 Feed f : 0.25 - 0.8 mm/rev.
 Cutting speed v_c main application: 90 - 260 m/min

Technical description

Cutting speed v_c main application	90 - 260 m/min
Chip breaker	SG
Main application	P
Feed f	0.25 - 0.8 mm/rev.
Corner radius	0.8 mm
Cutting conditions	heavily interrupted
Grade	HB7035-1

Cutting depth a_p	1.5 - 9 mm
Finishing/roughing assignment	Roughing
Tool material	Carbide
ISO code indexable insert	SNMG 120408
Number of changes/inserts	8
Type of product	Indexable insert for turning