

Garant
SNMG 120412, Grade: HB7035-1


Order data

Order number	251326 HB7035-1
GTIN	4045197874528
Item class	21G

Description

SNMG 120412 HB7035-1 Corner radius: 1.2 mm
 Grade: HB7035-1
 Chip breaker: SG
 Cutting depth a_p : 1.5 - 9 mm
 Feed f : 0.25 - 0.8 mm/rev.
 Cutting speed v_c main application: 90 - 260 m/min

Technical description

Cutting conditions	heavily interrupted
Cutting depth a_p	1.5 - 9 mm
Grade	HB7035-1
Corner radius	1.2 mm
Cutting speed v_c main application	90 - 260 m/min
Chip breaker	SG
Main application	P

Feed f	0.25 - 0.8 mm/rev.
Finishing/roughing assignment	Roughing
Tool material	Carbide
ISO code indexable insert	SNMG 120412
Number of changes/inserts	8
Type of product	Indexable insert for turning