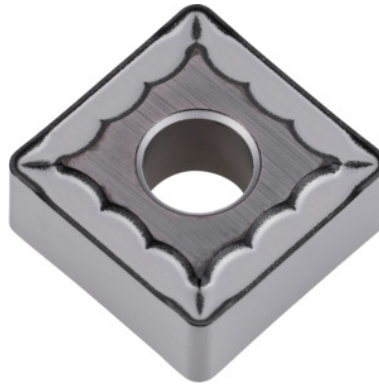


Garant
SNMG 120412, Grade: HB7140-1


Order data

Order number	251326 HB7140-1
GTIN	4045197820679
Item class	21G

Description

SNMG 120412 HB7140-1 Corner radius: 1.2 mm
 Grade: HB7140-1
 Chip breaker: VG
 Cutting depth a_p : 1.5 - 9 mm
 Feed f : 0.25 - 0.8 mm/rev.
 Cutting speed v_c main application: 50 - 210 m/min

Technical description

Cutting speed v_c main application	50 - 210 m/min
Feed f	0.25 - 0.8 mm/rev.
Cutting depth a_p	1.5 - 9 mm
Cutting conditions	slightly interrupted
Chip breaker	VG
Corner radius	1.2 mm
Grade	HB7140-1

Main application	M
Finishing/roughing assignment	Roughing
Tool material	Carbide
ISO code indexable insert	SNMG 120412
Number of changes/inserts	8
Type of product	Indexable insert for turning