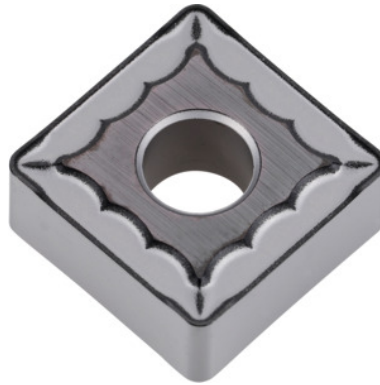


**Garant**
**SNMG 150612, Grade: HB7140-1**


### Order data

Order number	251330 HB7140-1
GTIN	4045197820686
Item class	21G

### Description

SNMG 150612 HB7140-1 Corner radius: 1.2 mm  
 Grade: HB7140-1  
 Chip breaker: VG  
 Cutting depth  $a_p$ : 1.5 - 9 mm  
 Feed  $f$ : 0.25 - 0.8 mm/rev.  
 Cutting speed  $v_c$  main application: 50 - 210 m/min

### Technical description

Chip breaker	VG
Grade	HB7140-1
Cutting speed $v_c$ main application	50 - 210 m/min
Cutting depth $a_p$	1.5 - 9 mm
Corner radius	1.2 mm
Main application	M
Feed $f$	0.25 - 0.8 mm/rev.

Cutting conditions	slightly interrupted
Finishing/roughing assignment	Roughing
Tool material	Carbide
ISO code indexable insert	SNMG 150612
Number of changes/inserts	8
Type of product	Indexable insert for turning