

Garant**SNMG 190616, Grade: HB7020**

Order data

Order number	251336 HB7020
GTIN	4045197764201
Item class	21G

Description

SNMG 190616 HB7020 Corner radius: 1.6 mm
Grade: HB7020
Chip breaker: SG
Cutting depth a_p : 1.5 - 9 mm
Feed f : 0.25 - 0.8 mm/rev.
Cutting speed v_c main application: 100 - 300 m/min

Technical description

Corner radius	1.6 mm
Main application	P
Chip breaker	SG
Cutting speed v_c main application	100 - 300 m/min
Grade	HB7020
Cutting depth a_p	1.5 - 9 mm
Feed f	0.25 - 0.8 mm/rev.

Cutting conditions	slightly interrupted
Finishing/roughing assignment	Roughing
Tool material	Carbide
ISO code indexable insert	SNMG 190616
Number of changes/inserts	8
Type of product	Indexable insert for turning