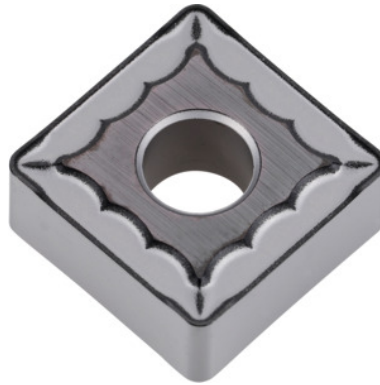


**Garant**
**SNMG 190616, Grade: HB7140-1**


### Order data

Order number	251336 HB7140-1
GTIN	4045197820709
Item class	21G

### Description

SNMG 190616 HB7140-1 Corner radius: 1.6 mm  
 Grade: HB7140-1  
 Chip breaker: VG  
 Cutting depth  $a_p$ : 1.5 - 9 mm  
 Feed  $f$ : 0.25 - 0.8 mm/rev.  
 Cutting speed  $v_c$  main application: 50 - 210 m/min

### Technical description

Cutting speed $v_c$ main application	50 - 210 m/min
Corner radius	1.6 mm
Chip breaker	VG
Cutting depth $a_p$	1.5 - 9 mm
Main application	M
Feed $f$	0.25 - 0.8 mm/rev.
Cutting conditions	slightly interrupted

Grade	HB7140-1
Finishing/roughing assignment	Roughing
Tool material	Carbide
ISO code indexable insert	SNMG 190616
Number of changes/inserts	8
Type of product	Indexable insert for turning