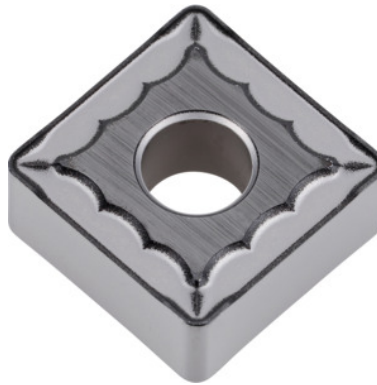


**Garant**
**SNMG 190624, Grade: HB7120-1**


### Order data

Order number	251338 HB7120-1
GTIN	4045197928337
Item class	21G

### Description

SNMG 190624 HB7120-1 Corner radius: 2.4 mm  
 Grade: HB7120-1  
 Chip breaker: VG  
 Cutting depth  $a_p$ : 1.5 - 9 mm  
 Feed  $f$ : 0.25 - 0.8 mm/rev.  
 Cutting speed  $v_c$  main application: 70 - 240 m/min

### Technical description

Feed $f$	0.25 - 0.8 mm/rev.
Cutting speed $v_c$ main application	70 - 240 m/min
Corner radius	2.4 mm
Main application	M
Cutting depth $a_p$	1.5 - 9 mm
Cutting conditions	continuous
Chip breaker	VG

Grade	HB7120-1
Finishing/roughing assignment	Roughing
Tool material	Carbide
ISO code indexable insert	SNMG 190624
Number of changes/inserts	8
Type of product	Indexable insert for turning