


**SNMG 120408, Grade: CA515**

**Order data**

Order number	251356 CA515
GTIN	4960664677030
Item class	25E

**Description**

SNMG 120408 CA515 Corner radius: 0.8 mm  
 Grade: CA515  
 Chip breaker: PH  
 Cutting depth  $a_p$ : 1 - 10 mm  
 Feed  $f$ : 0.25 - 0.8 mm/rev.  
 Cutting speed  $v_c$  main application: 70 - 435 m/min

**Technical description**

Chip breaker	PH
Main application	P
Corner radius	0.8 mm
Cutting depth $a_p$	1 - 10 mm
Cutting conditions	continuous
Feed $f$	0.25 - 0.8 mm/rev.
Grade	CA515

Cutting speed $v_c$ main application	70 - 435 m/min
Finishing/roughing assignment	Roughing
Tool material	Carbide
ISO code indexable insert	SNMG 120408
Number of changes/inserts	8
Type of product	Indexable insert for turning