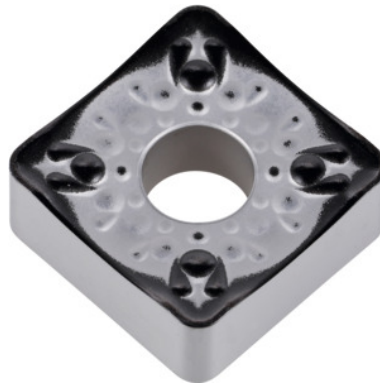


**Garant**
**SNMM 120412, Grade: HB7140-1**


### Order data

Order number	251386 HB7140-1
GTIN	4045197928368
Item class	21G

### Description

SNMM 120412 HB7140-1 Corner radius: 1.2 mm  
 Grade: HB7140-1  
 Chip breaker: VR  
 Cutting depth  $a_p$ : 2 - 12 mm  
 Feed  $f$ : 0.4 - 1.2 mm/rev.  
 Cutting speed  $v_c$  main application: 40 - 180 m/min

### Technical description

Cutting speed $v_c$ main application	40 - 180 m/min
Cutting conditions	slightly interrupted
Chip breaker	VR
Main application	M
Feed $f$	0.4 - 1.2 mm/rev.
Grade	HB7140-1
Corner radius	1.2 mm

Cutting depth $a_p$	2 - 12 mm
Finishing/roughing assignment	Roughing
Tool material	Carbide
ISO code indexable insert	SNMM 120412
Number of changes/inserts	8
Type of product	Indexable insert for turning