

Garant

Boring bar, steel, right-hand, Shank \varnothing / insert size: 25/16 mm



Order data

Order number	251416 25/16
GTIN	4045197656933
Item class	21T

Description

Boring bar, steel 25/16 mm Shank \varnothing D₃: 25 mm
 ISO code toolholder: A25R PTFNR/L 16
 Setting angle κ : 90 degrees
 suitable indexable insert: TN.. 1604..
 Minimum pre-drill \varnothing D_{min}: 32 mm
 Centre offset L₃: 17 mm

Technical description

ISO code toolholder	A25R PTFNR/L 16
Shim punches pack	259047 3
Shim	259031 34
Centre offset L ₃	17 mm
Lever	259015 9
Shim pins pack	259044 5
Minimum pre-drill \varnothing D _{min}	32 mm
Insert size	16 mm
suitable indexable insert	TN.. 1604..
Lever screw	259018 6
Overall length L	200 mm
Clamping height L ₂	24 mm

Setting angle κ	90 degrees
Shank $\varnothing D_s$	25 mm
Application type	right-hand
Boring depth up to	3xD
Standard	DIN 8024
Through-coolant	yes
Type of product	Boring bar

Accessories

Shim punches set 10 pieces	259510
Shim	259285
Lever screw	259110
Lever	259030
Shim Type 34	259031 34
Lever screw Type 6	259018 6
Lever Type 9	259015 9
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
Shim punches set 10 pieces Type 3	259047 3
Shim pins set 10 pieces	259420
PrecisionBit for hex, shank E 6.3 Hexagon 2,5 mm	674242 2,5
Set of shim pins 10 pieces Type 5	259044 5