

Garant

Boring bar, steel, right-hand, Shank \varnothing / insert size: 32/16 mm



Order data

Order number	251416 32/16
GTIN	4045197650955
Item class	21T

Description

Boring bar, steel 32/16 mm Shank \varnothing D₃: 32 mm
 ISO code toolholder: A32S PTFNR/L 16
 Setting angle κ : 90 degrees
 suitable indexable insert: TN.. 1604..
 Minimum pre-drill \varnothing D_{min}: 40 mm
 Centre offset L₃: 22 mm

Technical description

Shim punches pack	259047 3
ISO code toolholder	A32S PTFNR/L 16
suitable indexable insert	TN.. 1604..
Shim pins pack	259044 5
Minimum pre-drill \varnothing D _{min}	40 mm
Lever screw	259018 6
Shim	259031 34
Insert size	16 mm
Centre offset L ₃	22 mm
Lever	259015 9
Overall length L	250 mm
Clamping height L ₂	31 mm

Setting angle κ	90 degrees
Shank $\varnothing D_s$	32 mm
Application type	right-hand
Boring depth up to	3xD
Standard	DIN 8024
Through-coolant	yes
Type of product	Boring bar

Accessories

Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
Shim pins set 10 pieces	259420
Shim punches set 10 pieces Type 3	259047 3
PrecisionBit for hex, shank E 6.3 Hexagon 2,5 mm	674242 2,5
Set of shim pins 10 pieces Type 5	259044 5
Shim Type 34	259031 34
Lever screw	259110
Lever Type 9	259015 9
Lever	259030
Shim punches set 10 pieces	259510
Lever screw Type 6	259018 6
Shim	259285